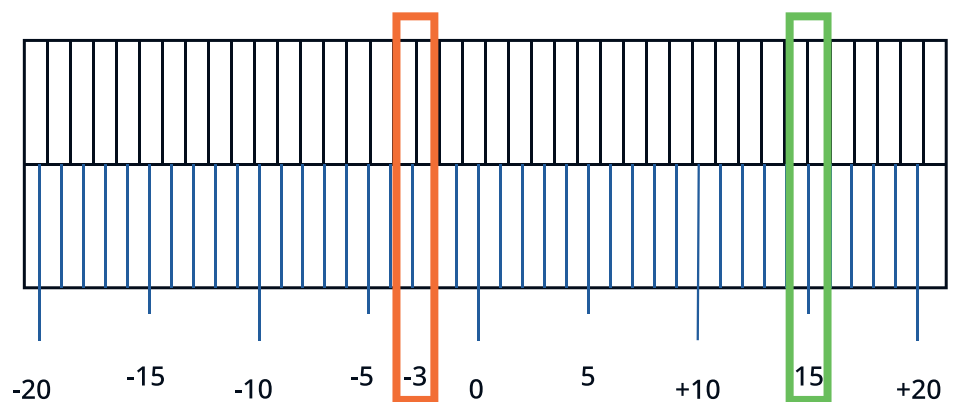


XY offset calibration

A correct XY offset is essential for accurately aligned materials and high-quality dual extrusion prints.

Learn more at ultimaker.com/xycalibration

1. Ensure you have two print cores installed and two materials loaded before starting the calibration process.
2. To print the calibration pattern, navigate to: Maintenance → Print head → Calibrate XY offset
3. Wait for the print to complete.
4. Carefully take the build plate out of the printer without detaching the print.
5. For both the X and Y grids, find the two lines that align best. Use the grids on this sheet and the image below as a reference.
6. Enter the values for the best-aligned lines in the menu and complete the calibration process.
7. Remove the calibration print and place the build plate back into the printer.



☐ Material 1
☐ Material 2